



Dart Aerospace Ltd.
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D350-591-216
Job Sheet 182906



Part No: D350-591-216

Job Qty: 1 ea

Part Name: Heli-Access-Step™ RH - Low Gear, Short Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 10/1/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG DSI 9472 REV A, IIN-D350-591 REV H IPP Rev:A 02.10.17 New issue KJ IPP Rev:B 06-06-19 Added D2732-030 AS PER DSI9294 JLM IPP Rev:C 06-06-27 Revised as per DSI9340 JLM IPP REV:D 16.03.15 AS PER IIN REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/1/18	10/1/18	0.00	0.00	Start Up Stores/Pkg-2		SEP 19 2018
270	Packaging	1 pcs	10/1/18	10/1/18	0.00	0.00	Packaging1-3		
280	QC	1 pcs	10/1/18	10/1/18	0.00	0.00	QC4		
290	Packaging	1 pcs	10/1/18	10/1/18	0.00	0.00	Packaging3-1		
295	DC	1 pcs	10/1/18	10/1/18	0.00	0.00	DC		OCT 03 2018
300	QC21-FG	1 Ea	10/1/18	10/1/18	0.00	0.00	QC21		OCT 04 2018

Part Op 290 - Identify and pack for shipping as per PPP D350-591-216
Descriptions: 295 - Photocopy bluefile and type labels as per PPP D350-591-216 CHG004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN4-15A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN5-36A	Bolt	2 Ea (2 ea)	90-Start up Operation	
D2230-3	Mounting Lug	2 Ea (2 ea)	90-Start up Operation	
D2618	Bushing	2 Ea (2 ea)	90-Start up Operation	
D2732-30	Rubber Cushion (\$Per Foot)	4 Ea (1 ea)	90-Start up Operation	
D3235-1	Mounting Lug	2 Ea (2 ea)	90-Start up Operation	
MS21042L3	Nut	2 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	
MS21042L5	Nut	2 Ea (2 ea)	90-Start up Operation	
NAS1149D0363J	Washer	4 Ea (4 ea)	90-Start up Operation	
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	
NAS1149D0563J	Washer	4 Ea (4 ea)	90-Start up Operation	
D3168-042	Step Assembly, Low Short RH	1 Ea (1 ea)	270-Packaging	

DAS AN 4-16 to
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Container No: S111848



Part: D350-591-216

Job No: 182906

Serial No/Batch: S111848

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 11 of 11, FAA STC SH967NE 04/12/21, BRAZIL 1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-35A	2	483	0
	AN4-15A	4	765	0
	AN5-36A	2	426	0
	D2230-3	2	279	0
	D2618	2	305	0
	D2732	1	194	0
	D3235-1	2	78	0
	MS21042L3	2	3,427	0
	MS21042L4	6	4,710	0
	MS21042L5	2	968	0
	NAS1149D0363J	4	2,445	0
	NAS1149D0463J	12	8,298	0
	NAS1149D0563J	4	1,828	0
	D3168-042	1	0	0
270-Packaging				

Part Specifications

Specifications could not be found.

Plex 9/6/18 8:33 AM dart.white.jesse



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
005543	S111595	AN3-35A	Bolt	S047337	ST348	2
005543	S111594	AN4-15A	Bolt	s083012	ST343	4
005543	S111593	AN5-36A	Bolt	s083019	ST336	2
005543	S111592	D2230-3	Mounting Lug	s103723	ST521	2
005543	S111591	D2618	Bushing	s089996	ST008	2
005543	S111590	D2732-030	Rubber Cushion - 3"	s108181	ST410	4
005543	S111626	D3235-1	Mounting Lug	s111352	ST522 <i>S110872</i>	2
005543	S111589	MS21042L3	Nut	s089340	ST303	2
005543	S111588	MS21042L4	Nut	s094597	ST303	6
005543	S111587	MS21042L5	Nut	s083541	ST303	2
005543	S111586	NAS1149D0363J	Washer	s068661	ST263	4
005543	S111585	NAS1149D0463J	Washer	s089299	ST263	12
005543	S111584	NAS1149D0563J	Washer	s093773	ST263	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X						D350-591-213	Heli-Access-Step™, Short Step – High Skid, LH
	X					D350-591-214	Heli-Access-Step™, Short Step – High Skid, RH
		X				D350-591-215	Heli-Access-Step™, Short Step – Low Skid, LH
			X			D350-591-216	Heli-Access-Step™, Short Step – Low Skid, RH
				X		D350-591-311	Heli-Access-Step™, Long Step – High Skid, LH
					X	D350-591-312	Heli-Access-Step™, Long Step – High Skid, RH
1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
				1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
					1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
2	2	2	2	4	4	D2230-3	MOUNTING LUG
2	2	2	2	2	2	D2618	BUSHING
4	4	4	4			D2732-030	CUSHION
				2	2	D2856-400-720	ABRASION STRIP
2	2	2	2	2	2	D3235-1	MOUNTING LUG
				1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	AN3-35A	BOLT
				8	8	AN4-13A	BOLT
4	4	4	4			AN4-15A	BOLT
2	2	2	2	2	2	AN5-36A	BOLT
4	4	4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
12	12	12	12	16	16	NAS1149D0463J	WASHER (AN960JD416)
4	4	4	4	4	4	NAS1149D0563J	WASHER (AN960JD516)
2	2	2	2	2	2	MS21042L3	NUT
6	6	6	6	8	8	MS21042L4	NUT
2	2	2	2	2	2	MS21042L5	NUT
				1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 15 for installation of the DSI 9410-011 Kit.

Change Record

PAGE 1 OF 1

Part Number: D350-591-215/-216

Description: HELI-ACCESS STEP, LH/RH, LOW SKID, SHORT STEP, LH/RH

[illegible]